

Photoactive TiO₂ Containing Paper: Preparation and Its Photocatalytic Activity under Weak UV Light Illumination

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TiO₂-containing papers with highly photocatalytic activity have been prepared. Their photocatalytic activity was investigated by measuring the decomposition of gaseous acetaldehyde under illumination from a weak UV light source such as a conventional white fluorescent light bulb. It was found that the photocatalytic efficiency of the TiO₂-containing papers was higher than that of Degussa P-25, one of the most efficient commercial TiO₂ powders, indicating that paper pulp serves as a good matrix for highly efficient TiO₂ photocatalysts.

It is well known that semiconducting TiO₂ has a strong oxidation power when it absorbs photons with energies greater than its band gap. There has been much research on TiO₂ photocatalysis for the removal of harmful organic materials from the environment.¹⁻¹¹ We have developed several photocatalytic systems, showing deodorizing, antibacterial and self-cleaning functions under room light illumination, by coating photoactive TiO₂ thin films on various materials such as a ceramic tile¹² and window glass.¹³ Here we report on photoactive paper in which TiO₂ powder photocatalytic material is dispersed.

The TiO₂-containing paper was prepared by the following method. A mixture of a softwood kraft pulp (NBKP) and TiO₂ aqueous sol (STS-01: 7 nm in diameter, Ishihara Sangyo Kaisha, Ltd.), coagulated on Al(OH)₃ in an aqueous suspension, was flocculated with polyacrylamide and polyamine binder. The amount of added TiO₂ was from 2 to 10 wt% based on the weight of the pulp. The TiO₂-containing paper sheets were made using a Tappi standard sheet machine. The sheets were dried by press-drying at 115 °C for 3 min. The basis weight of the pulp was 100 g/m².

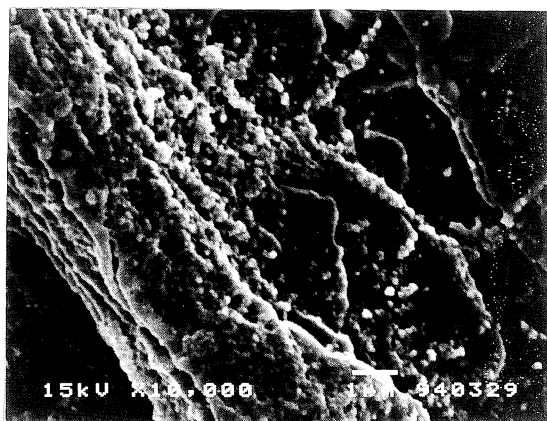


Figure 1. SEM photomicrograph of the surface of the TiO₂-containing (5 wt%) sheet.

Figure 1 shows a SEM photomicrograph of the surface of TiO₂-containing (5 wt%) sheet. It is seen that TiO₂ aggregates ca. 0.1 μm in size were randomly distributed on the pulp. By

increasing the amount of TiO₂ contained, the number of the aggregates increased, but the size of the aggregates did not change drastically.

The photocatalytic decomposition of gaseous acetaldehyde with the various TiO₂-containing papers was carried out under weak UV illumination from a conventional white fluorescent light bulb (Mitsubishi/Osram; neolumisuper FL10W, UV intensity; 0.08 mW/cm²). The volume of the reaction glass vessel was ca. 1600 mL. The size of the TiO₂-containing sheet was 10 cm x 10 cm. The acetaldehyde concentration was measured using a gas chromatograph, Ohkura Model C-103, equipped with a 2 m TCP column and a flame ionization detector, with helium as the carrier gas.

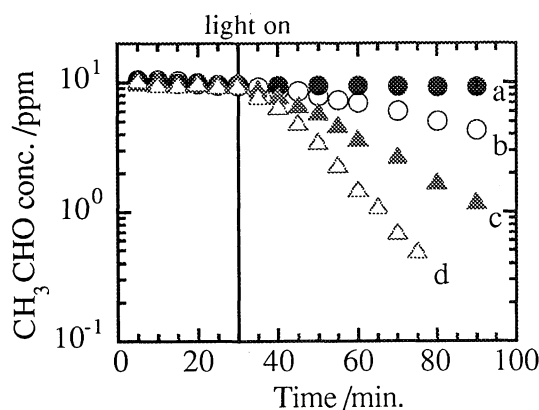


Figure 2. Decomposition of gaseous acetaldehyde under white fluorescent light irradiation (UV intensity; 0.08 mW/cm²), for (a) TiO₂-free sheet, (b) TiO₂-containing (2 wt%) sheet, (c) TiO₂-containing (5 wt%) sheet, (d) TiO₂-containing (10 wt%) sheet.

Figure 2 shows the semilogarithmic plots of the concentration change of gaseous acetaldehyde vs. light irradiation time. The initial concentration of acetaldehyde was ca. 10 ppm. The concentration of acetaldehyde was constant with the TiO₂-free sheet. However, acetaldehyde degradation was clearly seen with the TiO₂-containing papers even under very weak UV irradiation. The reaction proceeded with first-order reaction kinetics. The decomposition rate increased with increasing amounts of TiO₂ contained in the paper. CO₂ was produced gradually only when acetaldehyde was injected into the reaction vessel.

The quantum yields for the TiO₂-containing papers were measured under 0.50 mW/cm² monochromatic illumination (360 nm) from a Hg-Xe lamp, with an initial acetaldehyde concentration of 1000 ppm. The TiO₂-containing sheet size was 3.4 cm x 3.2 cm in this case. The experiment was also done using commercially available TiO₂ powder (Degussa P-25,

Nippon Aerosil Co., Ltd.), which is known to be one of the most photoactive TiO₂ powders. In this case, 0.14 g of TiO₂ powder was spread uniformly over a 3.4 cm x 3.2 cm area. We measured the amounts of CH₃CHO destroyed and the amounts of CO₂ produced. The CO₂ concentration was measured using a gas chromatograph, Ohkura Model 502 T, equipped with thermal conductivity detector, with helium as the carrier gas.

The results are listed in Table 1. Photogenerated electron reacts with O₂ producing O₂⁻. The role of O₂⁻ is not clear in the present reaction. Therefore the quantum yields were calculated under the assumption that CH₃COOH is the only stable reaction product and that the photogenerated holes in TiO₂ can only participate in the following successive reactions. The amount of CH₃COOH produced was estimated from those of CH₃COOH decreased and CO₂ produced.

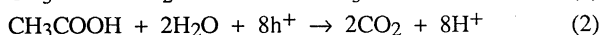
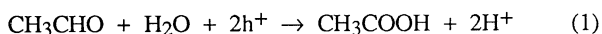


Table 1. Quantum yields for the decomposition of gaseous acetaldehyde, using photocatalytic papers with various amounts of added TiO₂, and P-25 powder

Sample	Quantum yield (%)		
	$\Phi_{\text{CH}_3\text{COOH}}$	Φ_{CO_2}	Φ_{total}
TiO ₂ -containing (2 wt%) sheet	14	10	24
TiO ₂ -containing (5 wt%) sheet	15	27	42
TiO ₂ -containing (10 wt%) sheet	58	32	90
P-25 powder	37	6	43

UV intensity: 0.50 mW/cm²; initial concentration of CH₃CHO: 1000 ppm.

Those experiments were done in air. Therefore, it is considered that water adsorbed on the photocatalyst takes part in the above reactions. The highest quantum yield obtained with TiO₂-containing paper was 90% and was ca. two times larger than that of P-25 (43%). The total amount of TiO₂ contained in the 3.4 cm x 3.2 cm 10 wt%-paper is only 0.014 g, which is 10 times less than that in a P-25 powder system. These data clearly indicate that paper pulp serves as a good matrix for a highly efficient TiO₂ photocatalyst.

We have shown that highly photoactive TiO₂-containing papers can be prepared by dispersing TiO₂ powder in paper pulp and that they can decompose 10 ppm gaseous acetaldehyde, a

relatively high concentration of this noxious gas, even under illumination from a white fluorescent light bulb. It is well known that photo-irradiated TiO₂ can oxidize almost all organic compounds in addition to acetaldehyde. Therefore, we can expect that the TiO₂-containing paper reported herein will show good deodorizing activity under room light illumination.

Because the UV light intensity from a white fluorescent bulb is rather weak, the strength of the paper remained good. However, it is easily imagined that such a highly photoactive TiO₂ powder adsorbed on the pulp could decompose the pulp itself, resulting in a decrease of the paper strength under strong UV light irradiation. Moreover, the strength of the TiO₂-containing paper decreased by increasing the amount of TiO₂ contained in the paper even without UV irradiation because TiO₂ inhibited interfiber bonding in the TiO₂-containing paper. Therefore, for practical use, we may need to develop a method to retain the paper strength without compromising the high photocatalytic activity.

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